

Date: Tuesday, 13/01/2009 4:07:37 PM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FORWARD GUIDE PLATE
<b>Job Number</b> : 44739	
<b>Estimate Number</b> : 13353	
<b>P.O. Number</b> :	<b>Part Number</b> : D358917
<b>This Issue</b> : 13/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3589 REV B PRELIM
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B PRELIM
<b>Previous Run</b> : 05017	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 15/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 09-01-13	
<b>Comment</b> : Est Rev:A 08-05-30 new issue DD verified by:ec	

## Additional Product

PRELIMINARY ISSUE

Job Number:



#09-5021

<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304S16GA	304/316 Sheet .063
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**Comment:** Qty.: 0.0128 sf(s)/Unit Total : 0.0128 sf(s)  
 304/316 .063 Sheet  
 batch: 109057 HB 9-1-15

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET  
 1-Cut as per Dwg D3589  
 Dwg Rev: PRE HB 9-1-15  
 Prog Rev: LHM  
 2-Deburr if necessary



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

ENGINEERING APPROVAL

09-01-15 (1)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

HB 9-1-15 (1)

Date: Tuesday, 13/01/2009 4:07:37 PM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FORWARD GUIDE PLATE

Job Number: 44739

Part Number: D358917

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/17 *[Signature]*

Job Completion



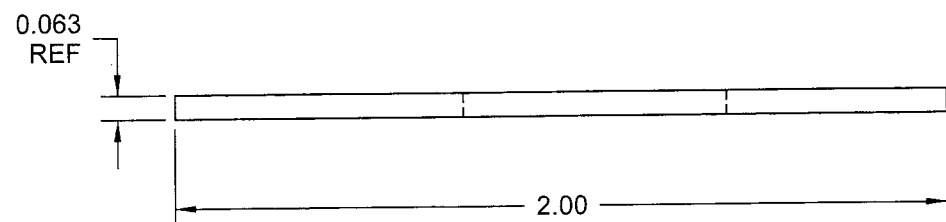
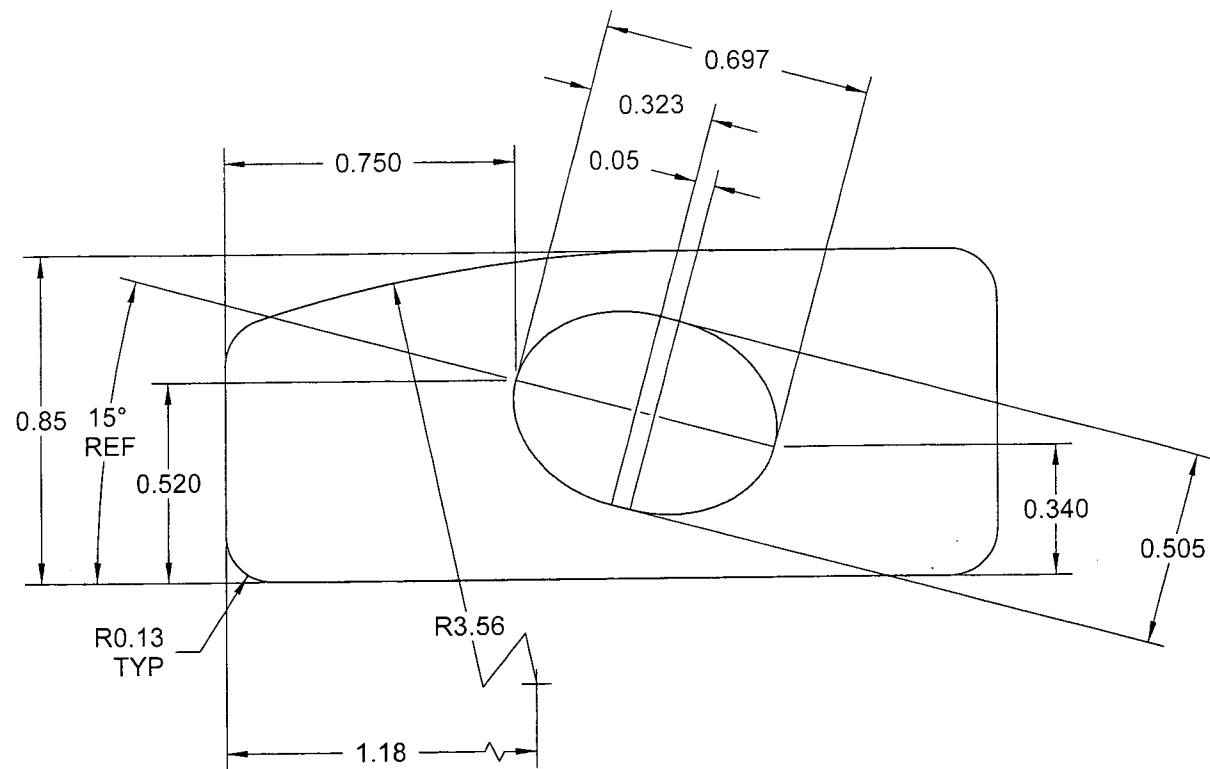
POSITIVE RECALL

EFFECTIVE *09-01-14* AUTH *[Signature]*

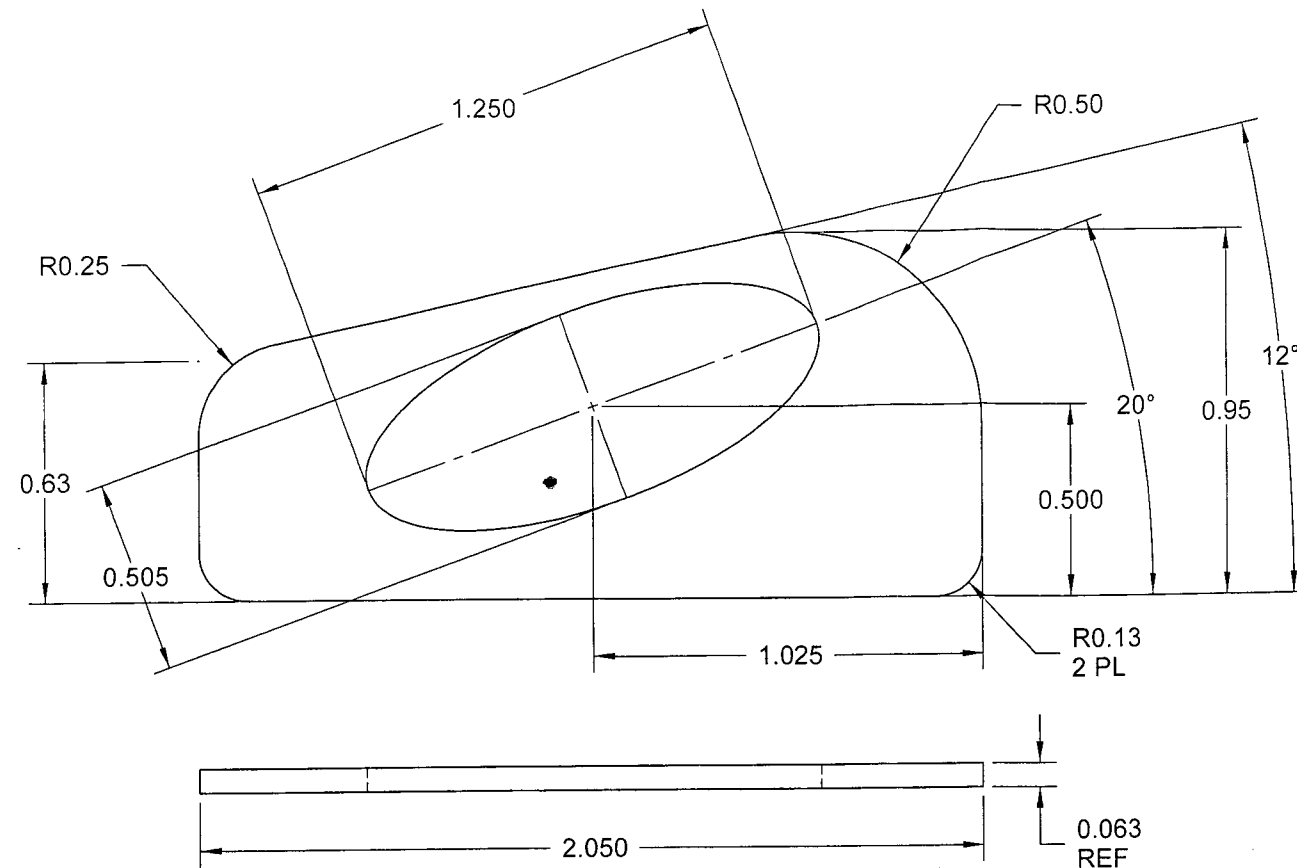
RELEASED *[Signature]* DATE *09-02-17*

*MR 09-01-16*

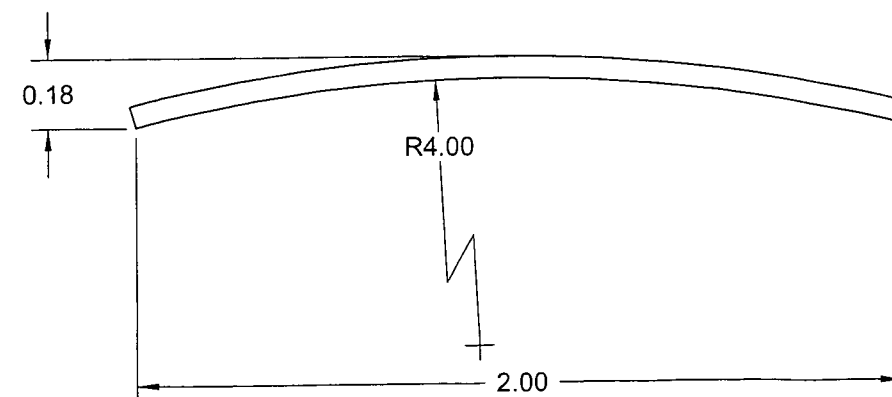




**D3589-17 FORWARD GUIDE PLATE**








**D3589-19F AFT GUIDE PLATE FLAT PATTERN**



**D3589-19 AFT GUIDE PLATE**  
(MAKE FROM D3589-19F)

**D3589-17/-19/-19F NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH 16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs EACH

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3589	SHEET 8 OF 8
APPROVED		TITLE	SCALE
DE APPR.		LATCH ASSEMBLY	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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44739  
PRELIMINARY ISSUE  
09.01.13  
P82 ECN#09.5028

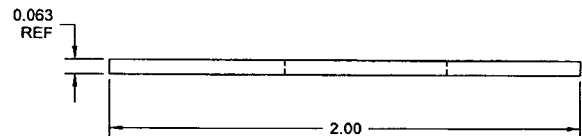
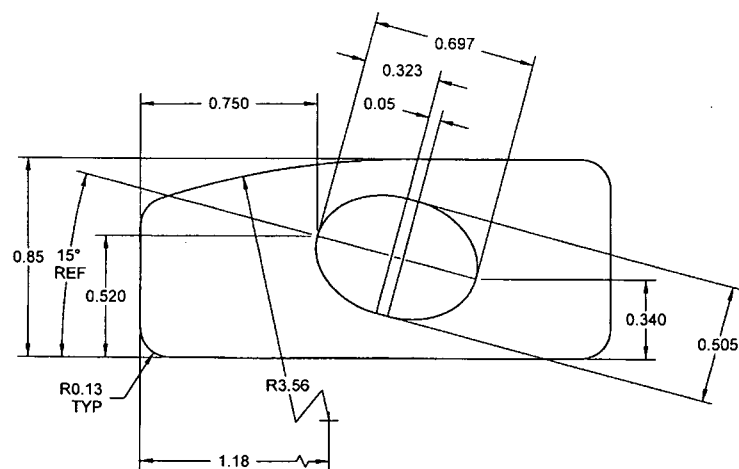
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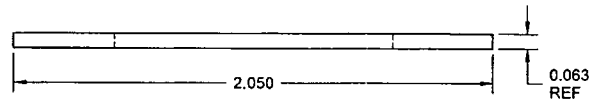
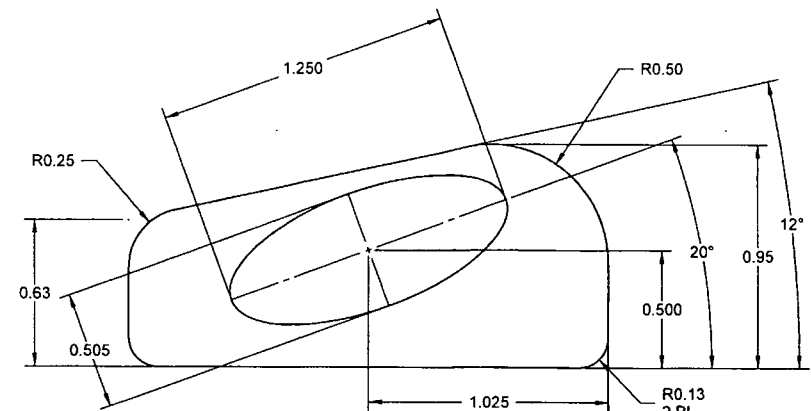
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B

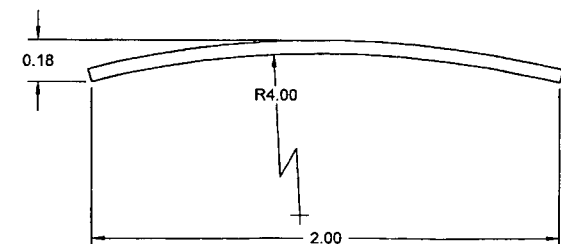
A



**D3589-17 FORWARD GUIDE PLATE**



**D3589-19F AFT GUIDE PLATE FLAT PATTERN**



**D3589-19 AFT GUIDE PLATE**  
(MAKE FROM D3589-19F)

**RELEASED**  
09/02/05/17

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MFG. APPR.		D3589	SHEET 8 OF 8
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